

# Pop-A-Plug System<sup>®</sup> Ram Packages



*Ram Packages*

*CPI Plugs*

*P2 High Pressure Plugs*

*Perma Plugs*

*Tube Stabilizers*

*Manual Installation Tools*

*Plug Removal Tools*



## Installs Pop-A-Plug Tube Plugs Quickly, Safely and Easily.



There's no better way to install EST's Pop-A-Plugs than with our Ram Installation Equipment. Our PAP-6600 Small Ram Package hydraulically installs plugs up to 1.160" (29.46 mm) diameter in seconds. With a hydraulic ram weighing only 7 pounds (3.17 kg) and a total package weight of 35 pounds (15.88 kg), the PAP-6600 is compact, lightweight, and easy to use. Radial clearance of 1-3/4" (44.5 mm) is needed around the tube end, along with 7-1/2" (190.5 mm) axial clearance outward from the tube end. Here's what the PAP-6600 Small Ram Package offers:

- **A compact, air driven hydraulic pump:** Requires a shop air supply of 40 to 125 psig (2.7-8.6 bar). Normal consumption is 20 CFM at 100 psi (6.8 bar). The connection to the pump is 1/4" NPTF.
- **10 feet of 10,000 psi hydraulic hose.**
- **Two complete 10,000 psi Quick Connects.**
- **A rugged glycerin-filled 10,000 psi pressure gauge.**
- **A metal storage box.**



**World Headquarters:**  
Expansion Seal Technologies  
2701 Township Line Road  
Hatfield, PA 19440-1770 USA  
Tel: 1-215-721-1100 Fax: 1-215-721-1101  
Toll-Free: 1-800-355-7044

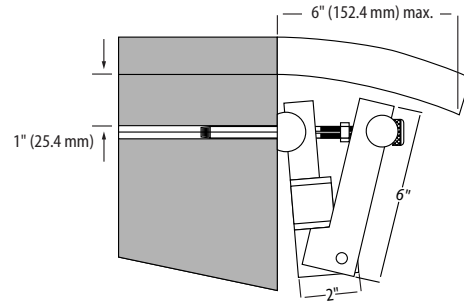
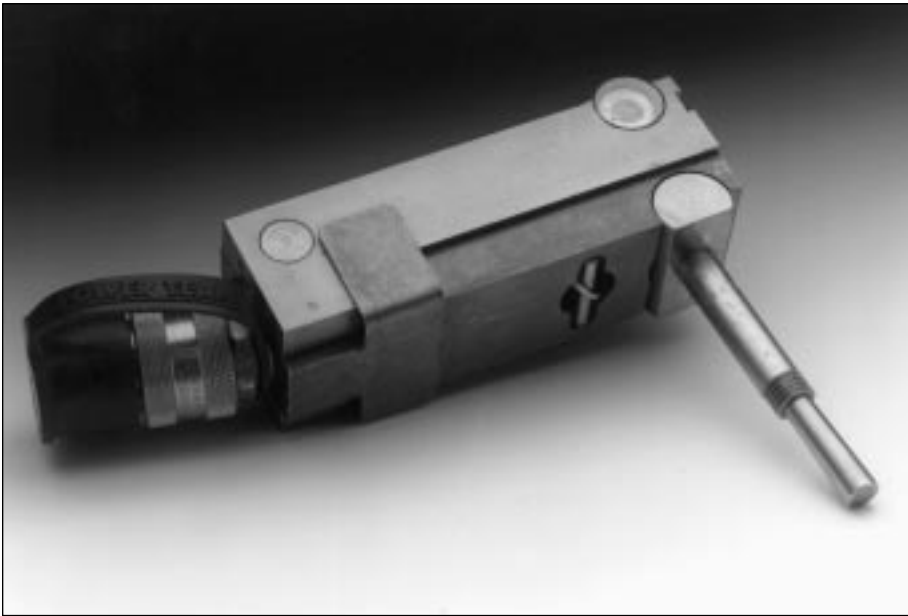
**Expansion Seal Technologies EMEA**  
Hoorn 312a • 2404 HL Alphen aan den Rijn  
The Netherlands  
Tel: +31-172-418841  
Fax: +31-172-418849

**Expansion Seal Technologies Asia Pte Ltd.**  
35 Tannery Rd, #11-10 Tannery Block  
Ruby Industrial Complex  
Singapore 347740  
Tel: +65-6745-8560 Fax: +65-6742-8700

SPECIALISTS IN TUBE TESTING, SLEEVING AND PLUGGING TECHNOLOGY

AN ISO-9001 REGISTERED COMPANY

# Tight Space? No Problem.



EST's Close Quarters Ram lets you install Pop-A-Plugs even when there's only minimal clearance around the tube end — in the outermost row of tubes in a closed head feedwater heater, for example, or in the tubes adjacent to a

pass partition or divider plate.

The Close Quarters Ram is available by itself (*Part Number CQR-1000*) or as part of the PAP-7600 Ram Package (*also includes the items in the PAP-6600 Ram Package*).

## Pull Rod Assemblies for Close Quarters Ram

Part Number	P2 Plug Size
CQP-400-440	.400 to .440
CQP-460-500	.460 to .500
CQP-520-580	.520 to .580
CQP-600-680	.600 to .680
CQP-700-780	.700 to .780
CQP-800-860	.800 to .860



## Large Ram Package

For P2's larger than 1.160" OD (29.46 mm). The PAP-1750 Ram Package includes the same air activated

hydraulic pump and high pressure hose assembly as supplied with the Small Ram Package.

## Ram Package Ordering Information

- **Small Ram Package:** Order PAP-6600.
- **Small Ram and Close Quarters Ram Package:** Order PAP-7600.
- **Close Quarters Ram Package:** Order CQR-1000 and specify plug sizes to be installed; also order the

- appropriate CQP pull rod assembly, i.e. a CQP-520-580 to install P2 plugs in the .520" to .580" range.
- **For use with Small and Large Ram Packages:** You will also need a pull rod assembly matched to the plug you are installing to complete your installation kit.

Specifications subject to change without notice.



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